# TEC7





## BOND MOUNT SEAL **EVEN UNDER WATER!**



Tec7 replaces assembly glue, wood glue, polyurethane glue, silicone sealants, sanitary fixture sealants, acrylic sealants and buthylene sealants







#### **PROPERTIES**

- Unique bonding capacity
- High UV and fungus resistance
- Fast curing
- Cures shrink-free
- Permanently flexible and resists vibrations
- Adheres to both WET and DRY substrates
- Applicable both indoors and outdoors

#### TECHNICAL INFORMATION

Flow: 5 bar / 3mm / 23°c 140g/min Skin formation: 23°c 50% R.V. 8 minutes Tack-free: 23°c 50% R.V. 25 minutes

Full hardening:  $23^{\circ}c$  50% R.V. 24h-6mm / 48h-7mm / 72h-8mm Ambient temperature for application: Between +5°c and +40°c

E-modulus 100%: 7 days: 170 N/cm<sup>2</sup> - After 1 month: 170 N/cm<sup>2</sup> - After 3 months: 180 N/cm<sup>2</sup>

Electric resistance: 2,6x10//BS10//ESΩ/cm Volume shrinkage after curing: <3% Hardness - DIN 53505: 60 Shore A

Tensile strength: 7 days: 260 N/cm<sup>2</sup> - After 1 month: 280 N/cm<sup>2</sup> - After 3 months: 310 N/cm<sup>2</sup>

Tear strength - DIN 53504: 140N/cm<sup>2</sup> /1.40 Mpa

Thermal stability: -30°c to +95°c / peak: 155°c max. 30 minutes

**Elongation at break - DIN 53504:** 7 days: 333% - After 1 month: 301% - After 3 months: 292%

Air permeability (according to report 3P02093 of the SP TRI in Sweeden):  $>0.2~m^3/m^2$ 

Non-toxic

#### Chemical resistance:

- good: water, seawater, aliphatic solvents, oils, grease, diluted organic acids, lyes
- moderate: esters, ketones, aromatics.
- poor: concentrated acids, chlorinated solvents, chlorine of swimming pools

Shelf life: 18 months from date of manufacture in sealed aluminium packaging

### **APPLICATIONS**

- For all applications: in the construction, sanitary sectors and general maintenance
- Tec7 replaces assembly glue, wood glue, polyurethane glue, silicone sealants, sanitary fixture sealants, acrylic sealants and buthylene sealants
- As a universal adhesive, Tec7 adheres to most substrates and does not attack synthetic materials
- Tec7 can be used on mirrors (vertical adhesive beads) natural stone (does not bleed through) polyester, polystyrene foam, moist substrates and even under water
- Overpaintable with most common paints
- Alkyd resin based lacquer, applied to Tec7 can have a slower drying process
- Tec7 has lower adhesion on teflon paints, bitumen, silicones, polypropylene & polyethylene plastics